



Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS		
Job Number	: 45629				
Estimate Number	: 13228				
P.O. Number	:	Part Number	: D2127251945		
This Issue	: 09/02/2009	S.O. No.	:	Drawing Number	: D212-725-1
Prsht Rev.	: NC			Project Number	: N/A
First Issue	: / /	Type	: PURCHASED PARTS	Drawing Revision	:
Previous Run	: 44501			Material	: N/A
Written By	: 	Due Date	: 28/02/2009	Qty:	1
Checked & Approved By	: 			Um:	Each
Comment	:				

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>8129</u> to Eagle Copters "Assembly of D212-725-1-945 with Dart IPP D212-725-1-945" Send a copy of this IPP		
2.0	D2127251945	tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ANGLE		
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
Comment: Sub-Contracting OUTSIDE SERVICES EAGLE Pick:Qty Part Number Description Batch 1 D212-725-1-945 ANGLE <u>45402.1.12</u> Attach serviceable tags		
2- EAGLE Fabricate/Pick the following parts in accordance with: D212-725-1-945 REV. <u>F</u>		

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45629

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09-03-10

Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45629		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251945
This Issue	: 09/02/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D212-725-1
First Issue	: / /	Project Number	: N/A
Previous Run	: 44501	Drawing Revision	:
Written By	: <u>[Signature]</u>	Material	: N/A
Checked & Approved By	: <u>[Signature]</u>	Due Date	: 28/02/2009
Comment	:	Qty:	1 Um: Each
Type : PURCHASED PARTS			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8129 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

09/02/09

①

2.0	D2127251945	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-945	ANGLE	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45629

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45629		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251945
This Issue :	09/02/2009	Drawing Number :	D212-725-1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	
Previous Run :	44501	Material :	N/A
Written By :	<u>[Signature]</u>	Due Date :	28/02/2009
Checked & Approved By :	<u>[Signature]</u>	Qty:	1
Comment :		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8129 to Eagle Copters

09/02/09

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

1

2.0	D2127251945	tube
-----	-------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-945	ANGLE	<u>45402.1.12</u>
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Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. F

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:08 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45629

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402

Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.10**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.10 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.11Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.11 Work Done By: Ian Warnock

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Dan Lemay on 1/30/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.12Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.12 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****